



Pop Quiz

5S

Circle the 5 "S"s

Shine	Study	Simplify
Set in Order	Standardize	Space
Sort	Solidify	Set in Place
Shadow Box	Sustain	Tier Board

Shine (Seiso) is inspection by:

- a) Cleaning
- b) Gemba
- c) Checklist
- d) Audit

The condition of your environment is

- a) What happens when we make money
- b) A direct reflection of your value for the space
- c) Someone else's responsibility
- d) A creative mess

The standards for everything in the working space are:

- a) Written in the procedures
- b) Based on individual needs
- c) Clearly defined and simple to maintain
- d) Never defined in order to maximize creativity.

A strong method for ensuring successful Sustain without increasing Muda is:

- a) Regular audits
- b) Adding final inspection
- c) Punishment for failure to comply
- d) Begin with the end in mind